

TurboTotal

High Performance Tuning Parts

Turbocharger Torque Settings

Thread Size	Maximum torque into Steel & Cast Iron Threads		Maximum torque into Aluminium Threads	
	ft*lb	N*M	ft*lb	N*M
M6	6	8	5	7
M8	16	21	12	16
M10	30	41	24	33
M12	55	75	43	58
M14	87	118	68	92
5/16"	27	37	15	20
3/8"	49	67	27	37
7/16"	78	106	43	58
7/16" UNS	Inverted Flare oil supply thread	35	n/a	n/a
1/2"	120	163	66	89
1/4" UNF (V-Band Bolt)	Coat Thread with Anti-seize compound. Initially tighten V Band Nut to 18Nm (to seat V Band) then loosen to 6Nm, Retighten to 13-15Nm final torque value.			